

Micro Direct Drive Motor

μDDMotor

Miniature AC servomotor
with high torque and high-resolution



MD series

Features

- Built-in high performance encoder that enables direct fine positioning from resolutions of 1 arc-sec.
- Delivers high torque using high performance magnets and high density winding technology.
- Delivers small size with the motor and encoder designed as a single unit.
- Able to bear large loads directly through the use of a high stiffness bearing.
- Able to support hollow shaft structures.
- Customized designs are supported to suit our customer needs.

Delivering a lineup with a wide range of application options of compact high-performance next-generation servomotors with built in encoders.

[Full-scale]

MDS-13 series

The world's smallest direct drive motor.
Perfect for light work gripper such as electronic part.

- Body diameter: $\phi 13$ mm
Body length: 26/32/38 mm
- Max torque: 7/15/25 mN·m
- Max speed: 3000 rpm
- Max resolution: 11 bit



MDS/MDH-20 series

The smallest through-shaft servomotor in the world.
Perfect for end effector (hand, gripper, Z θ unit) with through-shaft.
It could be used for small hand in combination with low slowdown rate gear.

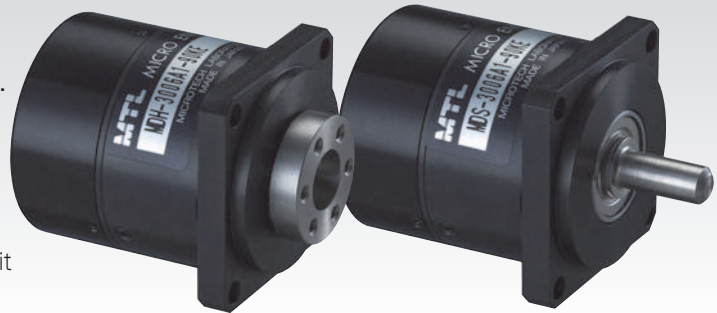
- Body diameter: $\phi 21$ mm
Body length: 32/38/44 mm
- Max torque: 40/90/130 mN·m
- Max speed: 3000 rpm
- Max resolution: 288,000 P/R (Multiplied by 4), 18 bit
- Hollow diameter: $\phi 2.6$ mm (MDH type)



MDS/MDH-30 series

Perfect for highly-precise dispenser and small gimbal driving.

- Body diameter: $\phi 30$ mm
Body length: 32/38/44 mm
- Max torque: 140/280/420 mN·m
- Max speed: 1000 rpm
- Max resolution: 432,000 P/R (Multiplied by 4), 19 bit
- Hollow diameter: $\phi 4$ mm (MDH type)



MDS/MDH-40 series

Perfect for end effector (convey θ axis and for alignment purpose),
automation of production facility and robot (corresponds to wrist).

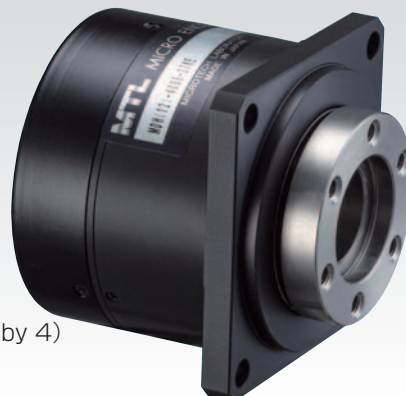
- Body diameter: $\phi 40$ mm
Body length: 32/38/44 mm
- Max torque: 0.33/0.70/1.0 N·m
- Max speed: 450 rpm
- Max resolution: 1,296,000 P/R (Multiplied by 4), 20 bit
- Hollow diameter: $\phi 6$ mm (MDH type)



MDH(12)-40 series

Series of MDH-40 with larger internal diameter.
Internal diameter of $\phi 12$ mm allows passing cable
and laser etc.

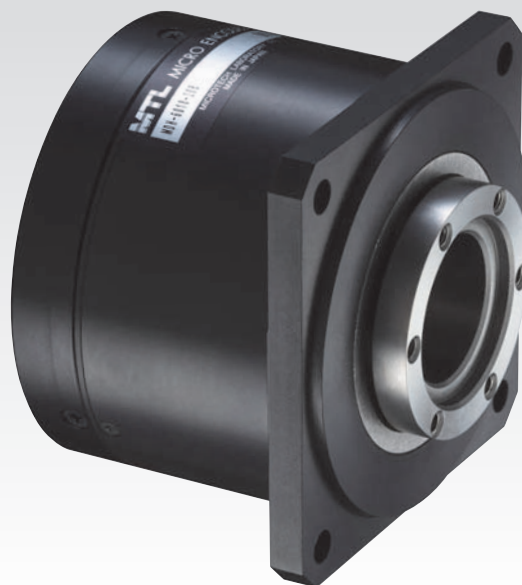
- Body diameter: $\phi 40$ mm
Body length: 32/38/44 mm
- Max torque: 0.33/0.70/1.0 N·m
- Max speed: 450 rpm
- Max resolution: 1,296,000 P/R (Multiplied by 4)
- Hollow diameter: $\phi 12$ mm (MDH type)



NEW MDH-60 series

**Small-sized large bore hollow shaft.
Perfect for end effector and robot joint etc.**

- Body diameter: $\phi 60$ mm
Body length: 32/38/44 mm
- Max torque: 1.1/2.1/2.7 N·m
- Max speed: 300 rpm
- Max resolution: 2,000,000 P/R
(Multiplied by 4), 20 bit
- Hollow diameter: $\phi 20$ mm



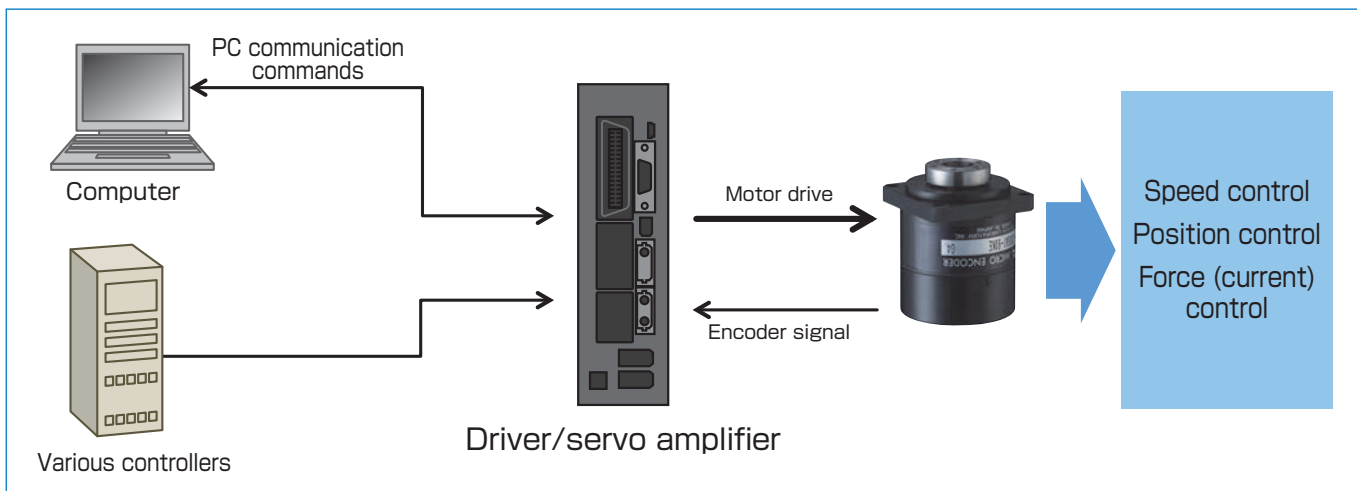
MDH-70 series

**Small-sized large diameter hollow shaft. Perfect for index table,
replacement of rotary actuator, robot (corresponds to elbow and shoulder)**

- Body diameter: $\phi 70$ mm
Body length: 32/38/44 mm
- Max torque: 1.0/2.2/3.1 N·m
- Max speed: 200 rpm
- Max resolution: 2,592,000 P/R
(Multiplied by 4), 21 bit
- Hollow diameter: $\phi 25$ mm

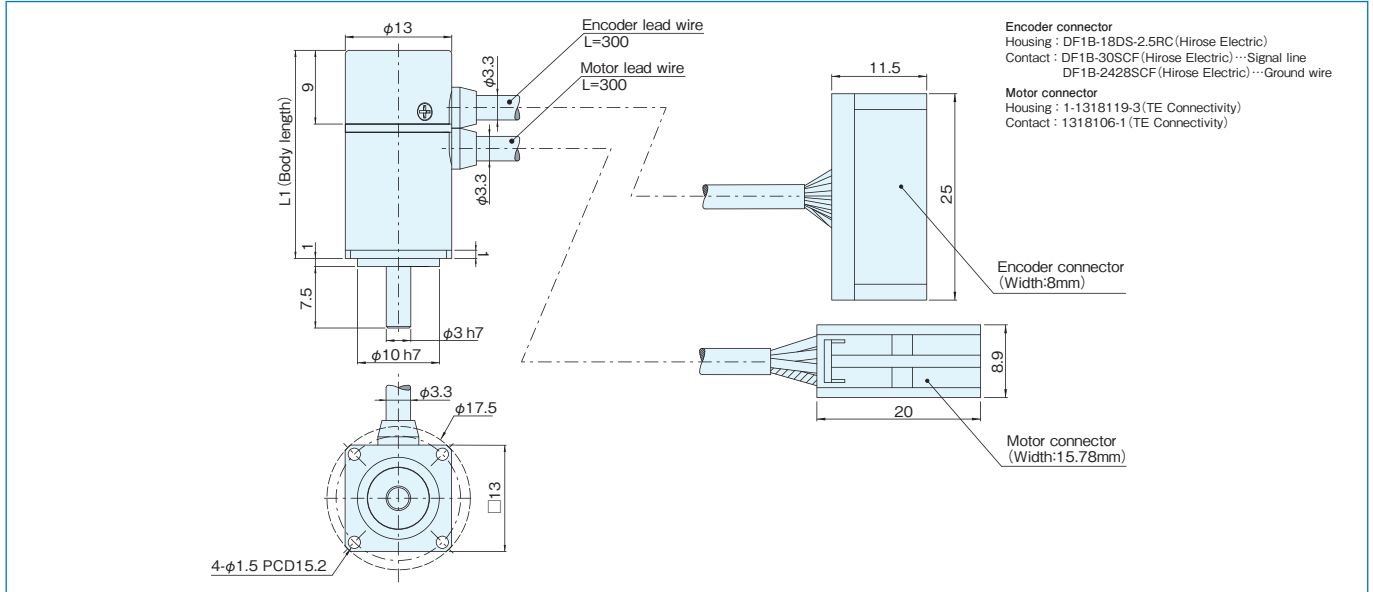


System structure



MDS-13 series (Characteristic example)

MDS-13 Outer Dimensions



Model	L1 dimension
MDS-1306	25.4
MDS-1312	31.4
MDS-1318	37.4

Standard models

MDS-13△-11B (Absolute)
△: Body length 06, 12, 18

Note: Only available with the MDS type.

MDS-13 series (Representative characteristics of standard models)

	Unit	MDS-1306	MDS-1312	MDS-1318
Input power (driver input)	DCV		24	
Maximum speed (*1)	rpm		3000	
Rated speed	rpm		3000	
Peak torque at stall	mNm	7.0	15	25
Rated torque	mNm	3.0	5.5	8.0
Continuous rated torque	mNm	3.0	5.0	7.5
Peak power	W	2.0	4.0	8.0
Peak armature current	Arms	2.6	2.6	2.6
Rated armature current (*2)	Arms	1.1	1.0	1.0
Voltage constant	V/krpm	0.28	0.61	1.0
Torque constant (at 25°C)	Nm/Arms	2.7	5.8	9.6
Line armature resistance (at 25°C)	Ω	1.1	1.8	2.5
Line armature inductance	mH	0.13	0.21	0.39
Rotor Poles	P		8	
Max encoder resolution (*3)	P/R		Absolute: 2,048 (11 bit)	
Moment of inertia J	g·cm ²	0.11	0.17	0.23
Permissible radial load Fr	N		20	
Permissible axial load Fa	N		10	
Allowable moment	Nm	0.4	0.5	0.6
Mass	kg	0.04	0.05	0.06
Repeated positioning accuracy at shuttling	Pulse		±1	
Standard heat sink		55×55×4 Aluminum		

Note: *The above specification is the value when operating with MC-200-7220.

(*1) Please ask us if there is a speed you prefer.

(*2) Rated armature current is the value measured with the standard heat sink attached to the motor at an ambient temperature of 40°C.

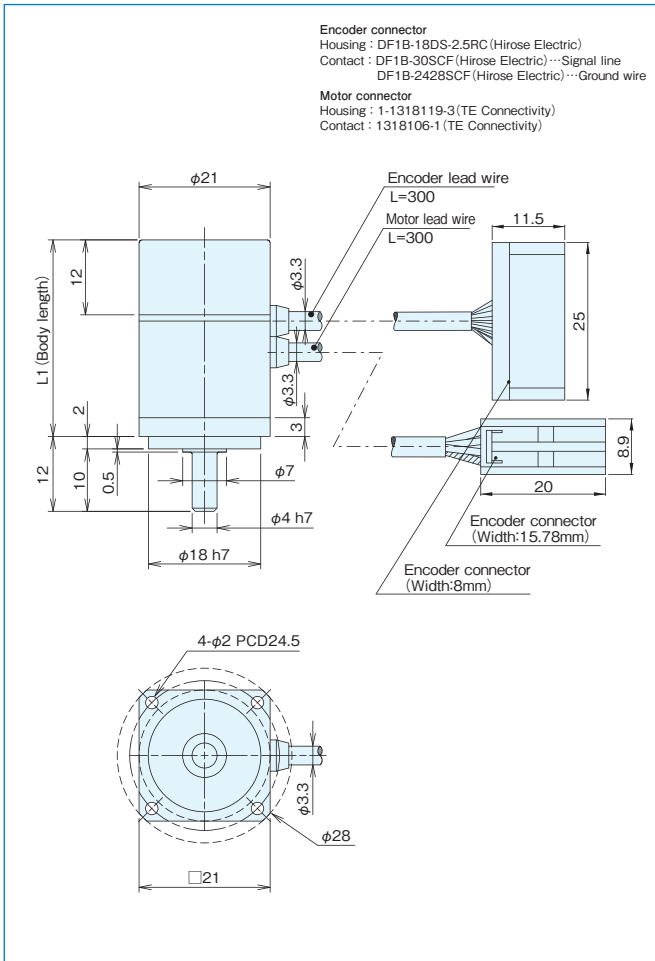
(*3) Please ask us if there is a particular resolution you prefer.

Explanation of motor characteristic terminology

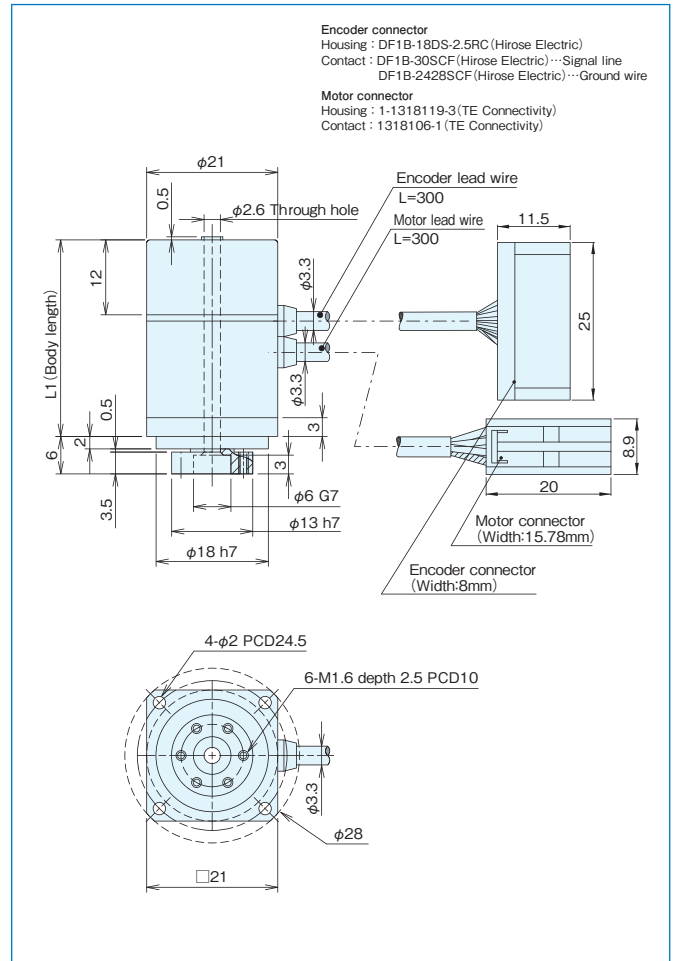
- **Peak armature current** The maximum current that can flow through the motor momentarily, determined by the instantaneous heat capacity of the armature winding.
- **Rated armature current** The maximum current that can flow through the motor continuously, determined from the degree of temperature increase of the motor.
- **Peak torque** The maximum instantaneous torque that occurs at the peak armature current, which is the maximum torque that occurs instantaneously during acceleration and deceleration such as when starting or stopping the load.
- **Rated torque** The maximum torque that occurs at the rated armature current when the motor is restrained.
- **Continuous rated torque** The maximum torque that occurs at the rated armature current when the motor is at the rated speed.
- **Peak power** The maximum power that can occur when driven by the designated dedicated driver.
- **Moment of inertia (J)** The moment of inertia is represented by J (=GD²/4).

MDS/MDH-20 series (Characteristic example)

MDS-20 Outer Dimensions



MDH-20 Outer Dimensions



Standard models

Model	L1 dimension
MD□-2006	31.5
MD□-2012	37.5
MD□-2018	43.5

MD■-20△-36KE (Incremental)
MD■-20△-18B (Absolute)
■: Shaft shape S (solid shaft), H (Hollow shaft) △: Body length 06, 12, 18

Note: The MDH type of the absolute encoder is hollow on one side.

MDS/H-20 series (Representative characteristics of standard models)

	Unit	MDS-2006	MDH-2006	MDS-2012	MDH-2012	MDS-2018	MDH-2018
Input power (Driver input)	DCV	24					
Maximum speed (*1)	rpm	3000					
Rated speed	rpm	1500					
Peak torque at stall	Nm	0.04		0.09		0.13	
Rated torque	Nm	0.017		0.030		0.040	
Continuous rated torque	Nm	0.014		0.026		0.030	
Peak power	W	5.0		10		17	
Peak armature current	Arms	2.6		4.3		5.6	
Rated armature current (*2)	Arms	1.1		1.2		1.4	
Voltage constant	V/krpm	1.6		2.5		2.4	
Torque constant (at 25°C)	Nm/Arms	0.015		0.024		0.023	
Line armature resistance (at 25°C)	Ω	3.5		2.2		1.9	
Line armature inductance	mH	1.1		0.79		0.82	
Rotor Poles	P	10					
Max encoder resolution (*3)	P/R	Incremental: 288,000 (Multiplied by 4) / Absolute: 262,144 (18bit)					
Moment of inertia J	g·cm ²	0.78	1.5	1.2	2.0	1.7	2.4
Permissible radial load Fr	N	44					
Permissible axial load Fa	N	22					
Allowable moment	Nm	1.3	1.2	1.5	1.5	1.8	1.7
Mass	kg	0.088		0.10		0.12	
Repeated positioning accuracy at shuttling	Pulse	±1					
Standard heat sink		100×100×5 Aluminum					

Note: *The above specification is the value when operating with MC-200-7220.

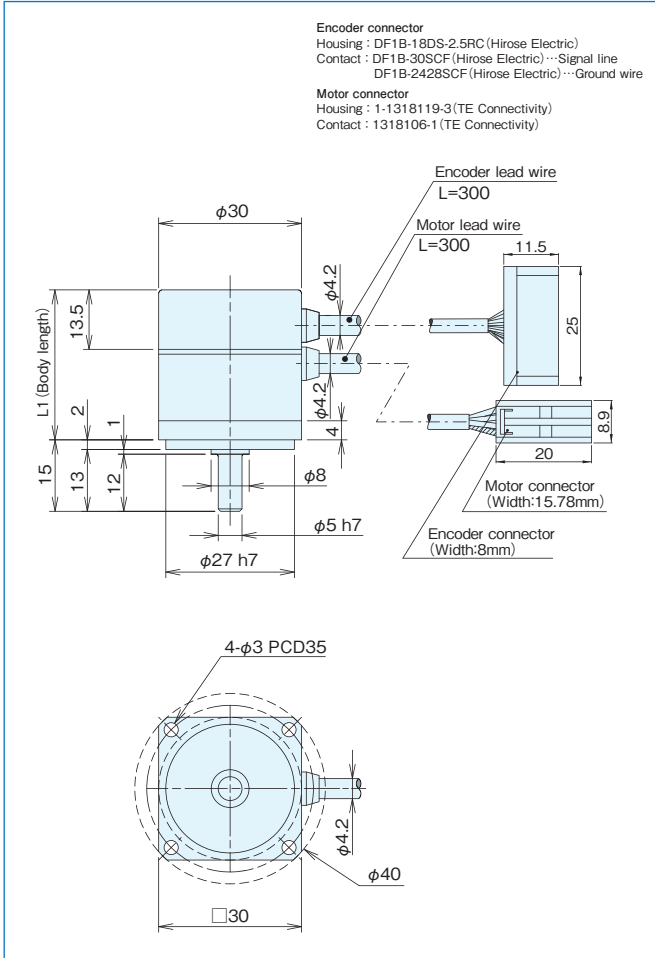
(*1) Please ask us if there is a speed you prefer.

(*2) Rated armature current is the value measured with the standard heat sink attached to the motor at an ambient temperature of 40°C.

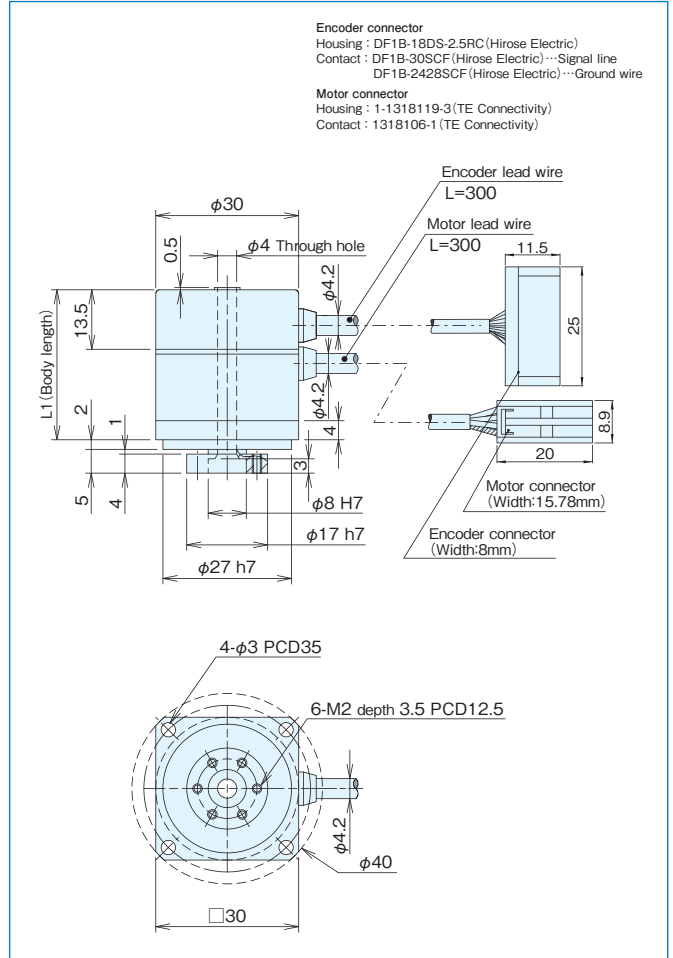
(*3) Please ask us if there is a particular resolution you prefer.

MDS/MDH-30 series (Characteristic example)

MDS-30 Outer Dimensions



MDH-30 Outer Dimensions



Model	L1 dimension
MD□-3006	31.5
MD□-3012	37.5
MD□-3018	43.5

Standard models

MD■-30△-108KE (Incremental)

MD■-30△-19B (Absolute)

■: Shaft shape S (solid shaft), H (Hollow shaft) △: Body length 06, 12, 18

MDS/H-30 series (Representative characteristics of standard models)

	Unit	MDS-3006	MDH-3006	MDS-3012	MDH-3012	MDS-3018	MDH-3018
Input power (Driver input)	DCV	24 (*1) / 48					
Maximum speed (*2)	rpm	1000					
Rated speed	rpm	1000					
Peak torque at stall	Nm		0.14		0.28		0.42
Rated torque	Nm		0.060		0.095		0.13
Continuous rated torque	Nm		0.044		0.068		0.10
Peak power	W		15		20		30
Peak armature current	Arms		4.6		5.6		6.3
Rated armature current (*3)	Arms		1.8		1.8		1.7
Voltage constant	V/krpm		2.8		4.5		6.8
Torque constant (at 25°C)	Nm/Arms		0.026		0.043		0.065
Line armature resistance (at 25°C)	Ω		2.1		2.3		2.5
Line armature impedance	mH		1		1.3		1.5
Rotor Poles	P	16					
Max encoder resolution (*4)	P/R	Incremental: 432,000 (Multiplied by 4) / Absolute: 524,288 (19bit)					
Moment of inertia J	g·cm ²	6.5	8.9	11.2	13.6	15.9	18.3
Permissible radial load Fr	N	94					
Permissible axial load Fa	N	47					
Allowable moment	Nm	2.9	2.7	3.4	3.3	4.0	3.8
Mass	kg	0.13		0.16		0.18	
Repeated positioning accuracy at shuttling	Pulse	±1					
Standard heat sink		120×120×8 Aluminum					

Note: *The above specification is the value when operating with MC-200-7220.

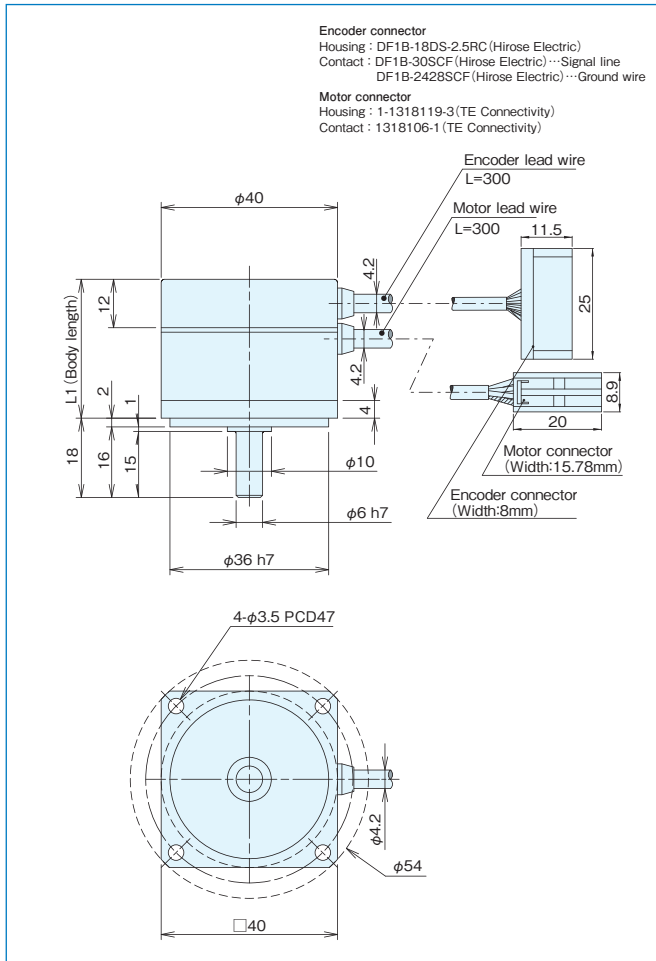
(*1) In case you use with 24V, please contact us since peak torque would change. (*2) Please ask us if there is a speed you prefer.

(*3) Rated armature current is the value measured with the standard heat sink attached to the motor at an ambient temperature of 40°C.

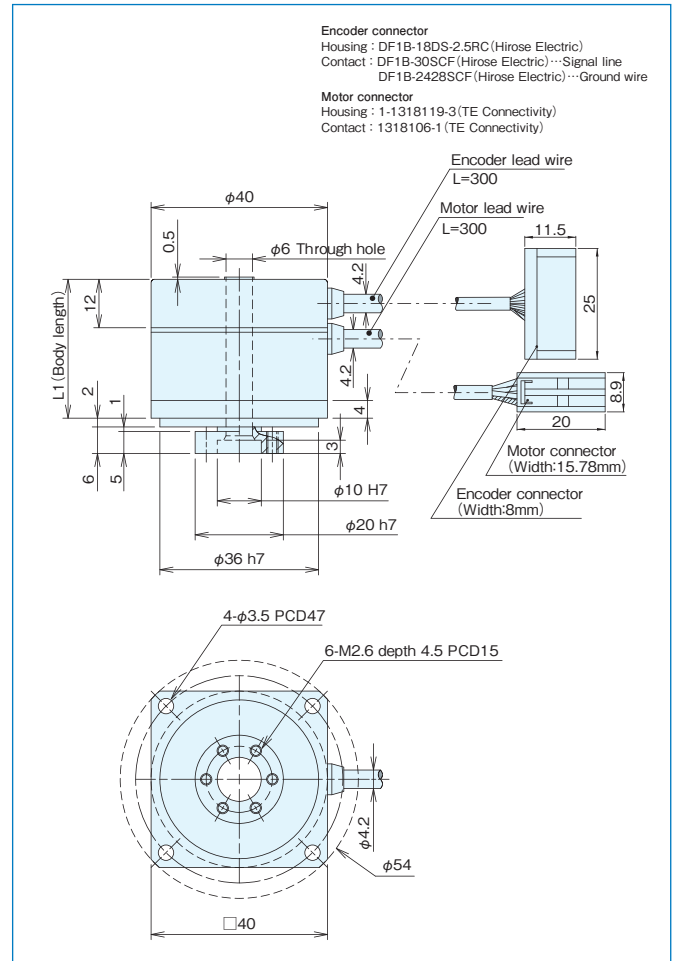
(*4) Please ask us if there is a particular resolution you prefer.

MDS/MDH-40 series (Characteristic example)

MDS-40 Outer Dimensions



MDH-40 Outer Dimensions



Model	L1 dimension
MD□-4006	31.5
MD□-4012	37.5
MD□-4018	43.5

Standard models

MD■-40△-324KE (Incremental)

MD■-40△-20B (Absolute)

■: Shaft shape S (solid shaft), H (Hollow shaft) △: Body length 06, 12, 18

MDS/H-40 series (Representative characteristics of standard models)

	Unit	MDS-4006	MDH-4006	MDS-4012	MDH-4012	MDS-4018	MDH-4018
Input power (Driver input)	DCV	24 (*1) / 48					
Maximum speed (*2)	rpm	450					
Rated speed	rpm	450					
Peak torque at stall	Nm	0.33		0.70		1.0	
Rated torque	Nm	0.12		0.20		0.28	
Continuous rated torque	Nm	0.10		0.16		0.23	
Peak power	W	14		27		40	
Peak armature current	Arms	6.3		7.5		10	
Rated armature current (*3)	Arms	1.6		1.7		2.3	
Voltage constant	V/krpm	6.1		10		11	
Torque constant (at 25°C)	Nm/Arms	0.058		0.096		0.10	
Line armature resistance (at 25°C)	Ω	2.6		2.5		1.7	
Line armature inductance	mH	2.6		3.0		2.0	
Rotor Poles	P	16					
Max encoder resolution (*4)	P/R	Incremental: 1,296,000 (Multiplied by 4) / Absolute: 1,048,576 (20bit)					
Moment of inertia J	g·cm ²	23.3	28.8	39.1	44.5	54.9	60.3
Permissible radial load Fr	N	140					
Permissible axial load Fa	N	70					
Allowable moment	Nm	5.1	4.8	5.9	5.5	6.6	6.3
Mass	kg	0.21		0.26		0.30	
Repeated positioning accuracy at shuttling	Pulse	±1					
Standard heat sink		150×150×8 Aluminum					

Note: *The above specification is the value when operating with MC-200-7220.

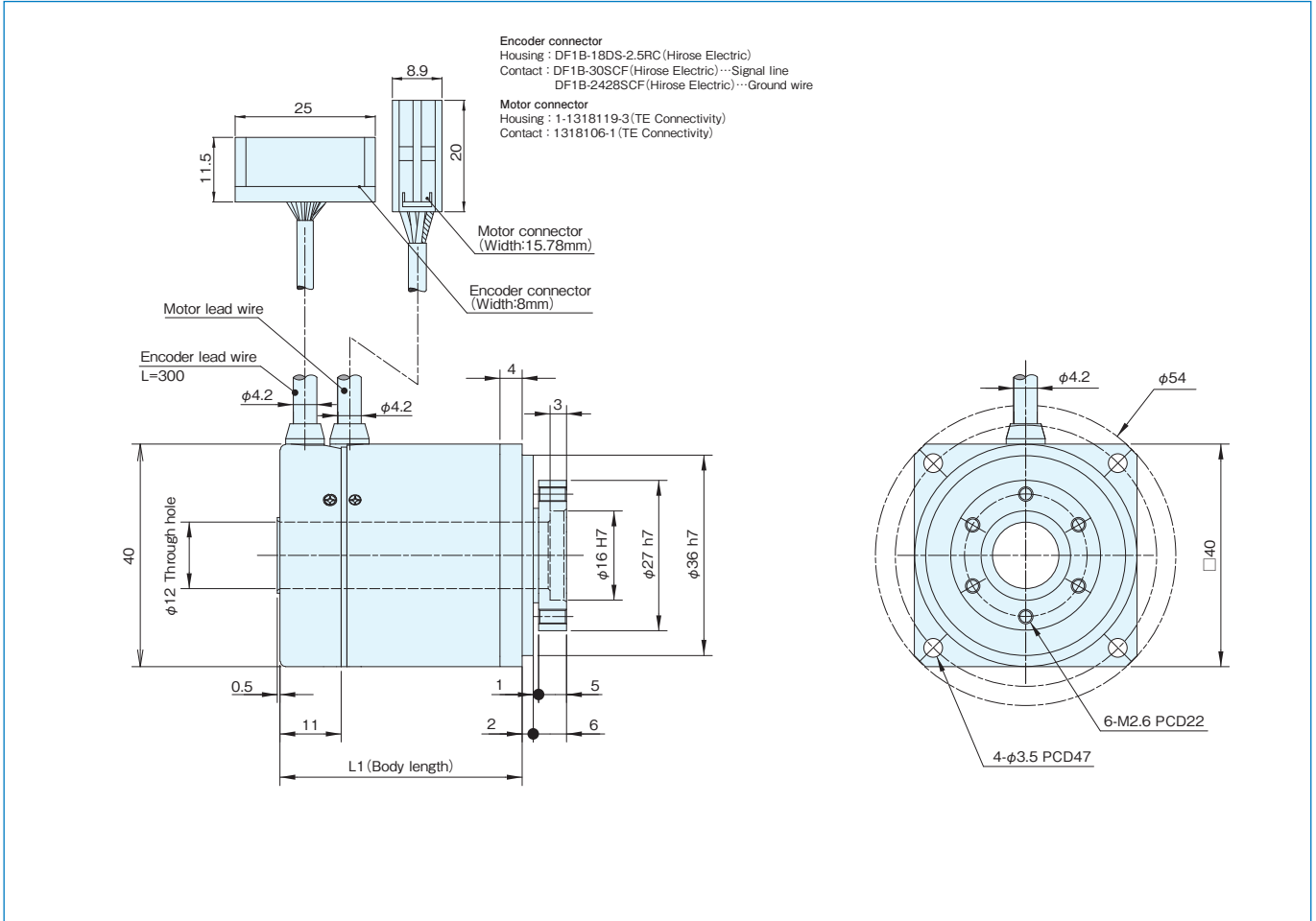
(*1) In case you use with 24V, please contact us since peak torque would change. (*2) Please ask us if there is a speed you prefer.

(*3) Rated armature current is the value measured with the standard heat sink attached to the motor at an ambient temperature of 40°C.

(*4) Please ask us if there is a particular resolution you prefer.

MDH(12)-40 series (Characteristic example)

MDH(12)-40 Outer Dimensions



Model	L1 dimension
MDH(12)-4006	31.5
MDH(12)-4012	37.5
MDH(12)-4018	43.5

Standard models

MDH(12)-40 Δ -324KE (Incremental)

Δ : Body length 06,12,18

MDH(12)-40 series (Representative characteristics of standard models)

	Unit	MDH(12)-4006	MDH(12)-4012	MDH(12)-4018
Input power (Driver input)	DCV	24(*1)/48		
Maximum speed(*2)	rpm	450		
Rated speed	rpm	450		
Peak torque at stall	Nm	0.33	0.70	1.0
Rated torque	Nm	0.12	0.20	0.28
Continuous rated torque	Nm	0.10	0.16	0.23
Peak power	W	14	27	40
Peak armature current	Arms	6.3	7.5	10
Rated armature current(*3)	Arms	1.6	1.7	2.3
Voltage constant	V/krpm	6.1	10	11
Torque constant (at25°C)	Nm/Arms	0.058	0.096	0.10
Line armature resistance (at25°C)	Ω	2.6	2.5	1.7
Line armature inductance	mH	2.6	3.0	2.0
Rotor Poles	P	16		
Max encoder resolution(*4)	P/R	Incremental: 1,296,000 (Multiplied by 4)		
Moment of inertia J	$g \cdot cm^2$	49.8	64.6	79.4
Permissible radial load Fr	N	140		
Permissible axial load Fa	N	70		
Allowable moment	Nm	4.8	5.5	6.3
Mass	kg	0.21	0.26	0.30
Repeated positioning accuracy at shuttling	Pulse	± 1		
Standard heat sink		150×150×8 Aluminum		

Note: *The above specification is the value when operating with MC-200-7220.

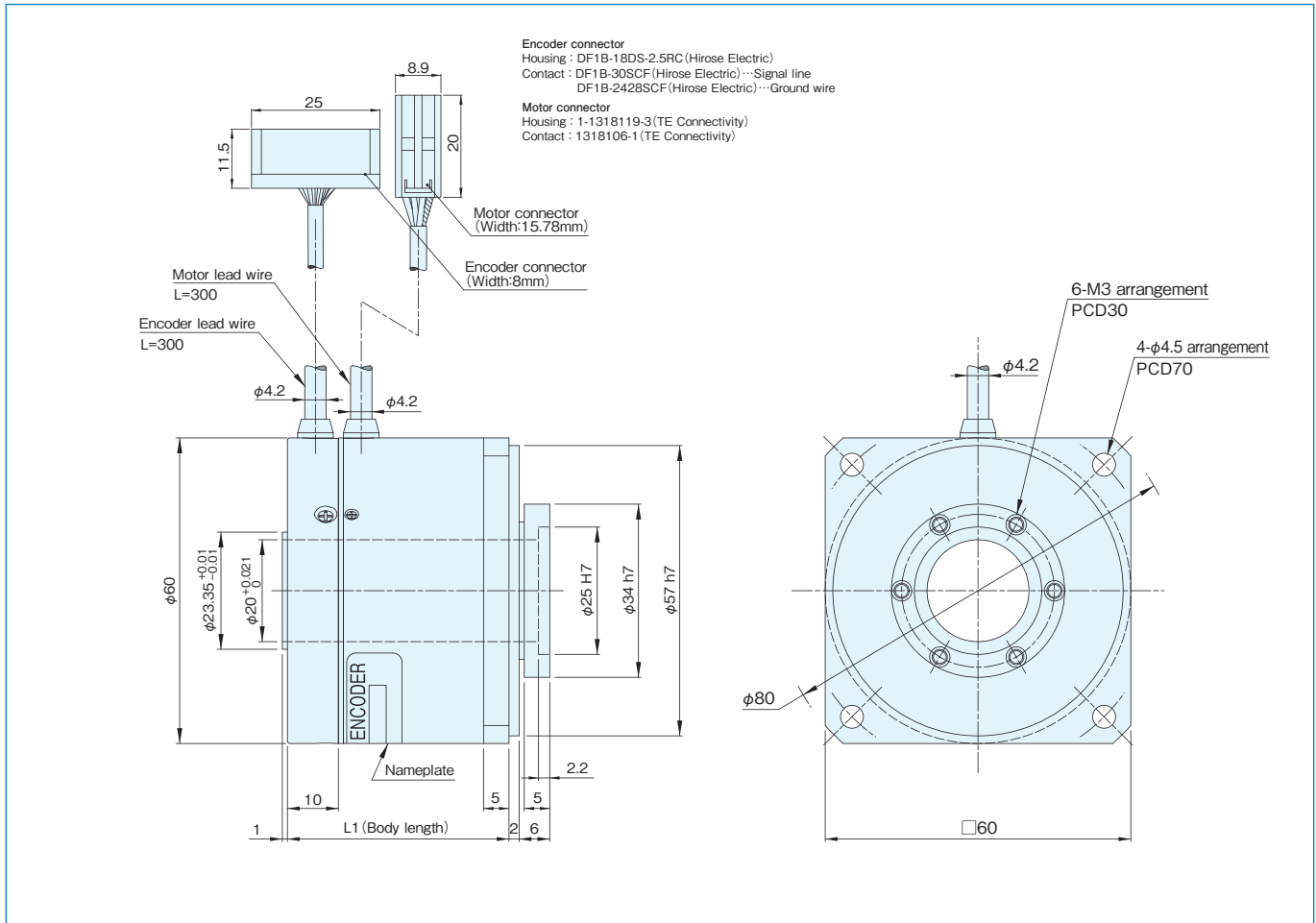
(*1) In case you use with 24V, please contact us since peak torque would change. (*2) Please ask us if there is a speed you prefer.

(*3) Rated armature current is the value measured with the standard heat sink attached to the motor at an ambient temperature of 40°C.

(*4) Please ask us if there is a particular resolution you prefer.

MDH-60 series (Characteristic example)

MDH-60 Outer Dimensions



Model	L1 dimension
MDH-6006	31.5
MDH-6012	37.5
MDH-6018	43.5

Standard models

MDH-60△-500KE (Incremental)

MDH-60△-20B (Absolute)

△: Body length 06, 12, 18

MDH-60 series (Representative characteristics of standard models)

	Unit	MDH-6006	MDH-6012	MDH-6018
Input power (Driver input)	DCV	24 (*1) / 48		
Maximum speed (*2)	rpm	300		
Rated speed	rpm	300		
Peak torque at stall	Nm	1.1	2.1	2.5
Rated torque	Nm	0.29	0.58	0.77
Continuous rated torque	Nm	0.29	0.58	0.77
Peak power	W	25	51	77
Peak armature current	Arms	10	10	10
Rated armature current (*3)	Arms	3.0	2.9	3.2
Voltage constant	V/krpm	11	19	26
Torque constant (at25°C)	Nm/Arms	0.1	0.2	0.24
Line armature resistance (at25°C)	Ω	1.0	1.5	1.3
Line armature inductance	mH	0.9	1.1	1.1
Rotor Poles	P	16		
Max encoder resolution (*4)	P/R	Incremental:2,000,000 (Multiplied by 4) / Absolute:1,048,576 (20bit)		
Moment of inertia J	kg·cm ²	0.31	0.42	0.53
Permissible radial load Fr	N	320		
Permissible axial load Fa	N	160		
Allowable moment	Nm	8.3	10.1	11.9
Mass	kg	0.37	0.46	0.55
Repeated positioning accuracy at shuttling	Pulse	±1		
Standard heat sink		200×200×10 Aluminum (A5052)		

Note: *The above specification is the value when operating with MC-200-7220.

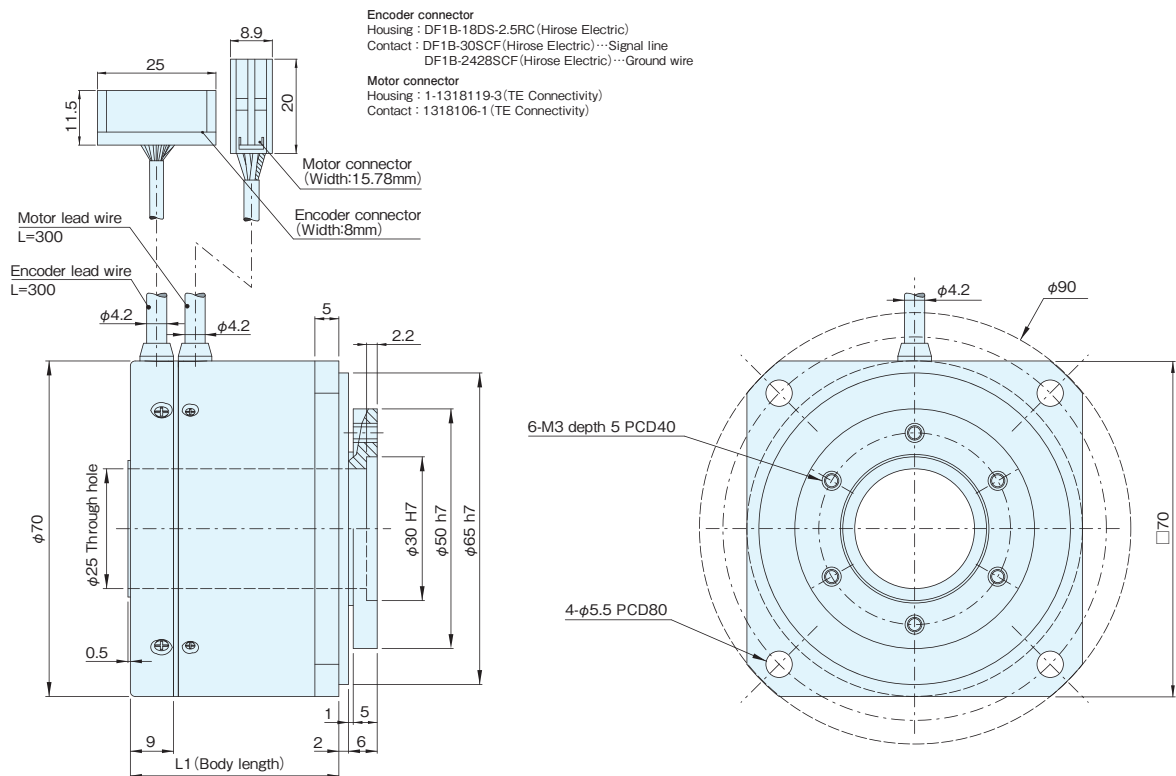
(*1) In case you use with 24V, please contact us since peak torque would change. (*2) Please ask us if there is a speed you prefer.

(*3) Rated armature current is the value measured with the standard heat sink attached to the motor at an ambient temperature of 40°C.

(*4) Please ask us if there is a particular resolution you prefer.

MDH-70 series (Characteristic example)

MDH-70 Outer Dimensions



Model	L1 dimension
MDH-7006	31.5
MDH-7012	37.5
MDH-7018	43.5

Standard models

MDH-70 Δ -648KE (Incremental)

MDH-70 Δ -21B (Absolute)

Δ : Body length 06, 12, 18

MDH-70 series (Representative characteristics of standard models)

	Unit	MDH-7006	MDH-7012	MDH-7018
Input power (Driver input)	DCV	24 (*1) / 48		
Maximum speed (*2)	rpm	200		
Rated speed	rpm	200		
Peak torque at stall	Nm	1.0	2.2	3.1
Rated torque	Nm	0.36	0.66	1.0
Continuous rated torque	Nm	0.36	0.66	1.0
Peak power	W	30	60	90
Peak armature current	Arms	10	10	10
Rated armature current (*3)	Arms	2.8	3.0	3.5
Voltage constant	V/krpm	13	23	31
Torque constant (at 25°C)	Nm/Arms	0.13	0.22	0.30
Line armature resistance (at 25°C)	Ω	2.1	1.9	1.8
Line armature inductance	mH	2.6	3.1	3.3
Rotor Poles	P	20		
Max encoder resolution (*4)	P/R	Incremental: 2,592,000 (Multiplied by 4) / Absolute: 2,097,152 (21 bit)		
Moment of inertia J	kg·cm ²	0.65	0.82	0.99
Permissible radial load Fr	N	500		
Permissible axial load Fa	N	250		
Allowable moment	Nm	13.1	16.0	18.7
Mass	kg	0.53	0.65	0.77
Repeated positioning accuracy at shuttling	Pulse	± 1		
Standard heat sink		225×225×10 Aluminum		

Note: *The above specification is the value when operating with MC-200-7220.

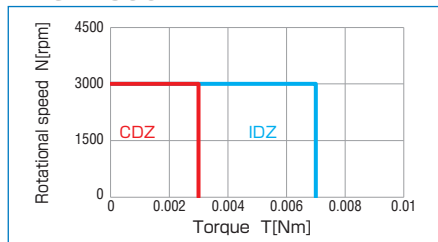
(*1) In case you use with 24V, please contact us since peak torque would change. (*2) Please ask us if there is a speed you prefer.

(*3) Rated armature current is the value measured with the standard heat sink attached to the motor at an ambient temperature of 40°C.

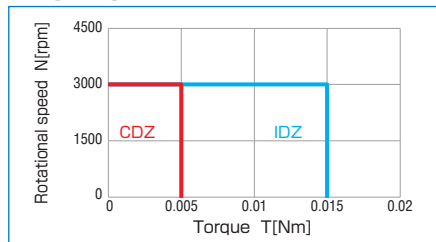
(*4) Please ask us if there is a particular resolution you prefer.

T-N curve

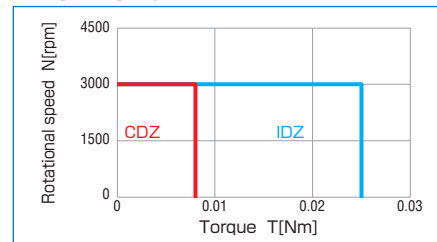
MDS-1306



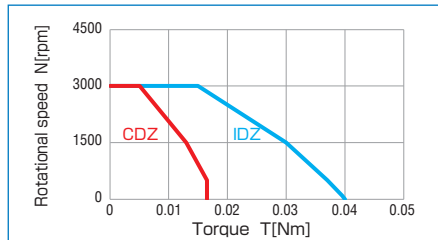
MDS-1312



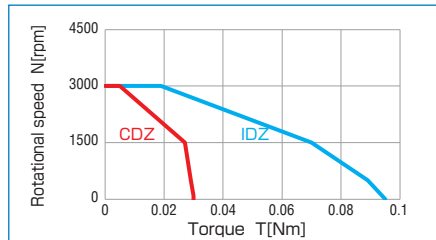
MDS-1318



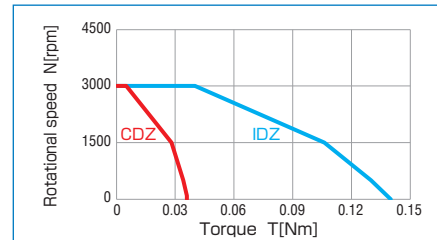
MDS/H-2006



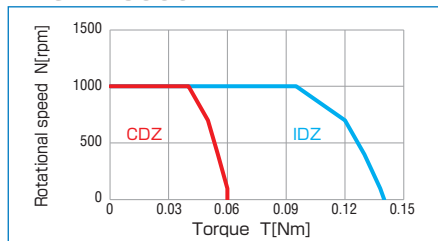
MDS/H-2012



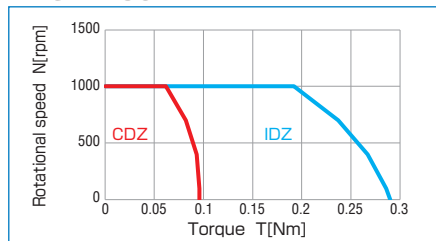
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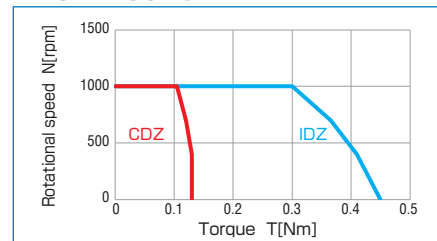
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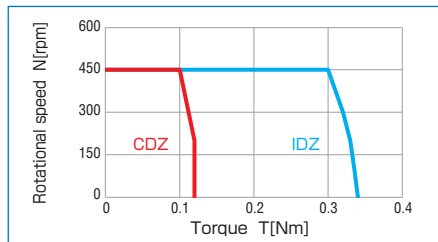
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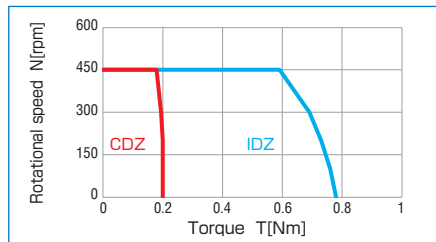
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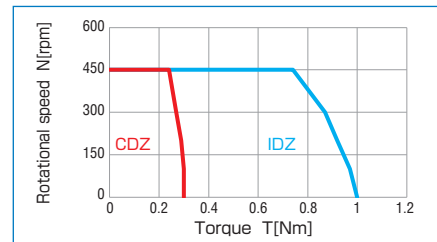
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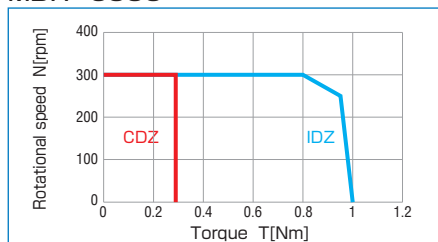
MDS/H-4012



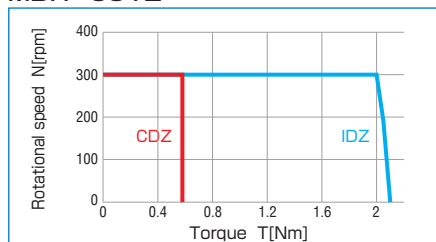
MDS/H-4018



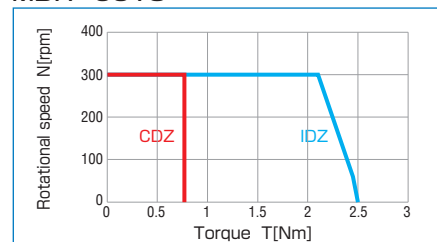
MDH-6006



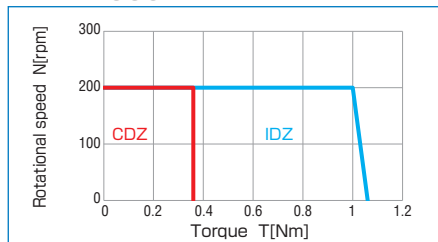
MDH-6012



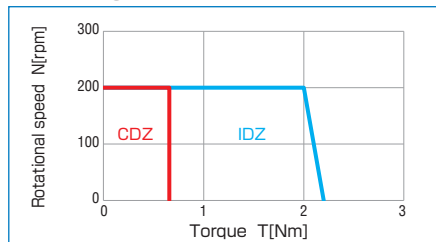
MDH-6018



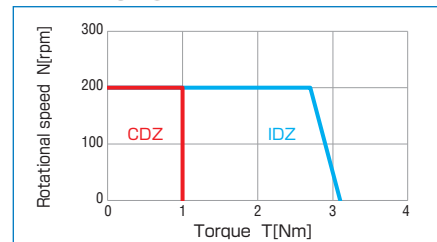
MDH-7006



MDH-7012



MDH-7018



This graph shows the usable range of the combination of MD series and Servo driver MC-200 series.

CDZ (Continuous Driver Zone): This indicates the range of "Torque vs. Rotation speed" in which continuous operation is possible. The effective load torque must always be within this range.
 IDZ (Instantaneous Driver Zone): This indicates the area of "Torque vs. Rotation speed" in which instantaneous operation is possible. Use this range during acceleration and deceleration.

Extension cables

Model	Type	Cable specifications	Length
CN2 bent cable (4.2)0.7M	Motor extension cable	Flexible shield Cable	0.7m
2.7M			2.7m
4.7M			4.7m

Model	Type	Cable specifications	Length
CN3 bent cable (4.2)0.7M	Encoder extension cable	Flexible shield Cable	0.7m
2.7M			2.7m
4.7M			4.7m

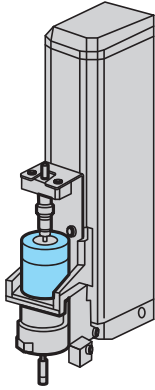
Example specifications/Example of custom

You can see a video of the implementation case of our product.



Example of implementation

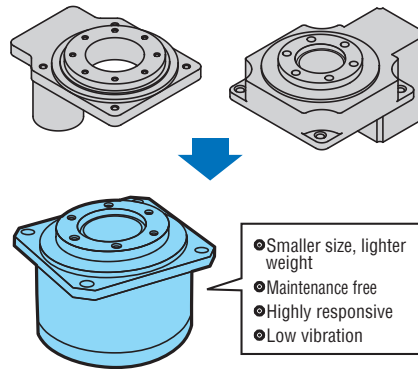
Although we aim to improve takt time, existing servomotor is too big



θ drive shaft

By using μ DD motor to the θ drive shaft of the end effector, it is possible to realize smaller size and lighter weight. It can also contribute to picking up workpieces by passing air tube in hollow shaft and the highly-precise, gear-less positioning.

Although hollow shaft is indispensable, considering precision, we don't want to increase machine elements

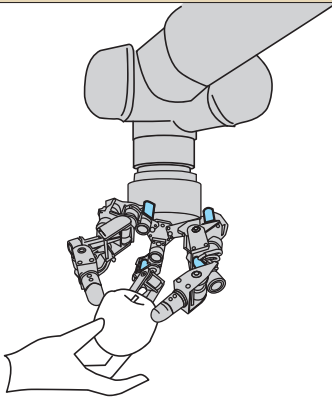


Instead of rotary actuator

By using μ DD it is possible to consist hollow shaft only with motor.

- Smaller size, lighter weight
- Maintenance free
- Highly responsive
- Low vibration

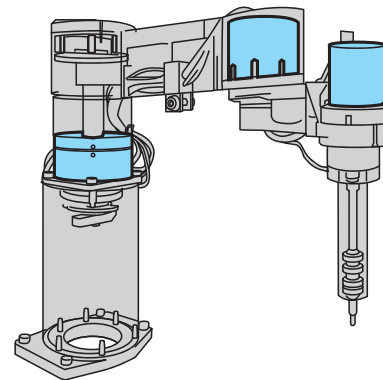
Want to make robot hand that can pick up various work



Sensor-less torque control

It can realize small / high backdrivability robot hand. It provides highly responsive torque control.

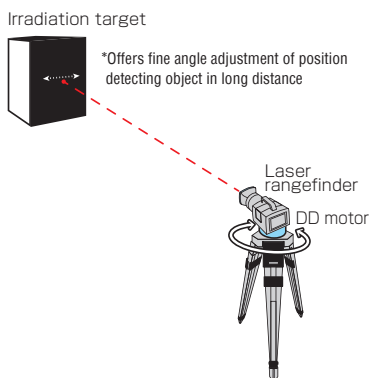
Less human resource for production facility
Want to develop automation robot



Scalar development

By using μ DD motor, it can develop easy-to-use, essentially safe, small scalar. It is possible to consist elements required for cobot such as direct teaching, external force detection, quiet operation only with motor.

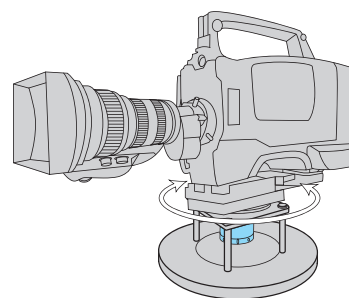
Want to accurately follow up the object in long distance...



High accuracy gimbal development

High resolution rotary encoder built into μ DD Motor enables direct and highly accurate positioning. For example, we have a past results of following up the object in 16m distance at 100 pulse (4mm increment). It will be very useful in long-distance laser and development of highly accurate positioning gimbal.

Although we've selected large motor along with the size of work, we want to reduce the device size...



High inertia ratio drive

μ DD motor enabled high torque density with high performance magnet and high-density winding technique. Also, it can tolerate high load by using angular contact bearing so the work can be directly set up.

Example of custom

- Change encoder resolution
- Enlarge hollow shaft
- Motor case flangeless structure
- Hollow shaft tapping
- Change cable length / connector
- Low dust emission
- Change output axle structure (Make into pinion gear / add positioning pin / knurling / anodize aluminum etc.)

■ Product specification and design may be changed without prior notice for improvement etc.

■ For inquiries about this product, please contact us from the address below.

<https://motor.mtl.co.jp/contact.html>



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